AMENDMENTS TO THE CLAIMS

1. (Currently Amended) A method of preparing a heat-developable image recording material comprising[[:]] a support[[;]], a photosensitive silver halide[[;]], a non-photosensitive organic silver salt[[;]], a reducing agent for a silver ion[[;]], and an emulsion layer comprising a binder ~~in an emulsion layer~~ comprising a polymer latex,

wherein said method comprises:

~~the binder includes a~~ emulsion polymerizing one or more monomers to form the polymer latex ~~having~~ with a halogen ion content of not more than ~~100~~ 500 ppm, wherein the polymer latex is not subjected to purification through a desalting step.

2. (Currently Amended) The ~~heat developable image recording material~~ method as claimed in Claim 1, wherein the emulsion layer is an image forming layer.

3. (Currently Amended) The ~~heat developable image recording material~~ method as claimed in Claim 1, wherein the halogen ion is a chlorine ion.

4. (Cancelled)

5. (Currently Amended) The ~~heat-developable image recording material~~ method as claimed in Claim 1, wherein the binder has a glass transition temperature of from -20°C to 80°C.

6. (Currently Amended) The ~~heat-developable image recording material~~ method as claimed in Claim 1, wherein the polymer latex contains a conjugated diene copolymer.

7. (Currently Amended) The ~~heat-developable image recording material~~ method as claimed in Claim 1, wherein the reducing agent contains:

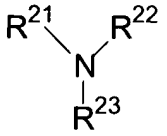
a phenol compound; and

a compound that satisfies at least one of the conditions (A) and (B):

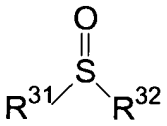
(A) : the compound having a hydrogen bond-forming rate constant (Kf) of from 20 to 4,000,

(B) : the compound having one of a phosphoryl group in its molecule, and a structure represented by formula (II),

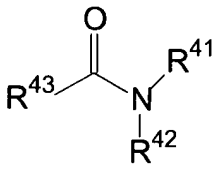
(III), (IV) or (V):



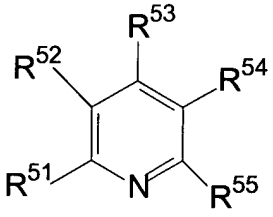
(II)



(III)



(IV)



(V)

wherein R^{21} and R^{22}, which are the same or different, each represents an alkyl group; R^{23} represents an alkyl group, an aryl group or a heterocyclic group; at least two of R^{21}, R^{22} and R^{23} may be combined with each other to form a ring,

R^{31} and R^{32}, which are the same or different, each represents an alkyl group, an aryl group or a heterocyclic group; R^{31} and R^{32} may be combined with each other to form a ring,

R^{41} and R^{42}, which are the same or different, each represents an alkyl group, an aryl group or a heterocyclic group; R^{43} represents an alkyl group, an aryl group, a heterocyclic group or $-N(R^{44})(R^{45})$;

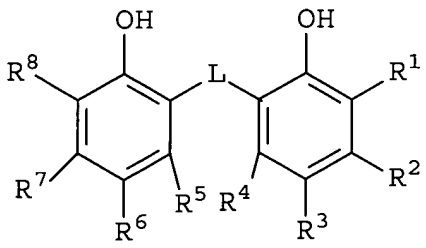
R^{44} and R^{45}, which are the same or different, each represents an

alkyl group, an aryl group or a heterocyclic group; at least two of R^{41}, R^{42}, R^{43}, R^{44} and R^{45} may be combined with each other to form a ring, and

R^{51}, R^{52}, R^{53}, R^{54} and R^{55}, which are the same or different, each represents a hydrogen atom or a substituent; at least two of R^{51}, R^{52}, R^{53}, R^{54} and R^{55} may be combined with each other to form a ring.

8. (Currently Amended) The ~~heat developable image recording material~~ method as claimed in Claim 7, wherein the phenol compound is an o-polyphenol compound.

9. (Currently Amended) The ~~heat developable image recording material~~ method as claimed in Claim 8, wherein the o-polyphenol compound is a compound represented by formula (I):



(I)

wherein R^1, R^2, R^3, R^4, R^5, R^6, R^7 and R^8, which are the same or different, each represents a hydrogen atom or a substituent capable of being substituted on the benzene ring; L represents -S- or -CHR^9-; and R^9 represents a hydrogen atom or an alkyl group.

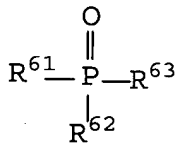
10. (Currently Amended) The ~~heat-developable image recording material~~ method as claimed in Claim 9, wherein the compound represented by formula (I) is a compound in which R^2, R^4, R^5 and R^7 each represents a hydrogen atom; R^1 and R^8 each independently represents an alkyl group; R^3 and R^6 each independently represents an alkyl group; and L represents $-CHR^9-$.

11. (Currently Amended) The ~~heat-developable image recording material~~ method as claimed in Claim 10, wherein R^1 and R^8 each independently represents a secondary alkyl group or a tertiary alkyl group.

12. (Currently Amended) The ~~heat-developable image recording material~~ method as claimed in Claim 7, wherein the hydrogen bond-forming rate constant (Kf) is from 70 to 4,000.

13. (Currently Amended) The ~~heat-developable image recording material~~ method as claimed in Claim 7, wherein the phenol compound is an o-polyphenol compound, and the compound which satisfies at least one of the conditions (A) and (B) is the compound having a phosphoryl group in its molecule.

14. (Currently Amended) The ~~heat-developable image recording material~~ method as claimed in Claim 7, wherein the compound having a phosphoryl group in its molecule is a compound represented by formula (VI):



(VI)

wherein R^{61}, R^{62} and R^{63}, which are the same or different, each represents an alkyl group, an aryl group, an aralkyl group, an alkoxy group, an aryloxy group, an amino group or a heterocyclic group.

15. (Currently Amended) The ~~heat-developable image recording material~~ method as claimed in claim 1, ~~which further comprises an~~ wherein an image-forming layer ~~containing~~ is formed by combining the photosensitive silver halide, the non-photosensitive organic silver salt and the binder.

16. (Currently Amended) The ~~heat-developable image recording material~~ method as claimed in claim 15, wherein ~~the image-forming layer further contains~~ the reducing agent for a silver ion is added to the image-forming layer.

17. (Currently Amended) The ~~heat-developable image recording material~~ method as claimed in claim 15, ~~which further comprises~~ further comprising forming a second image-forming layer containing the reducing agent for a silver ion.

18. (New) The method as claimed in claim 1, wherein the polymer latex has a halogen ion content of not more than 100 ppm.

19. (New) A method of preparing a heat-developable image recording material comprising an emulsion layer comprising a binder comprising a polymer latex having a halogen ion content of not more than 500 ppm,

wherein said method comprises:

emulsion polymerizing one or more monomers to form the polymer latex, wherein the polymer latex is not subjected to purification through a desalting step.